

Fig. 1

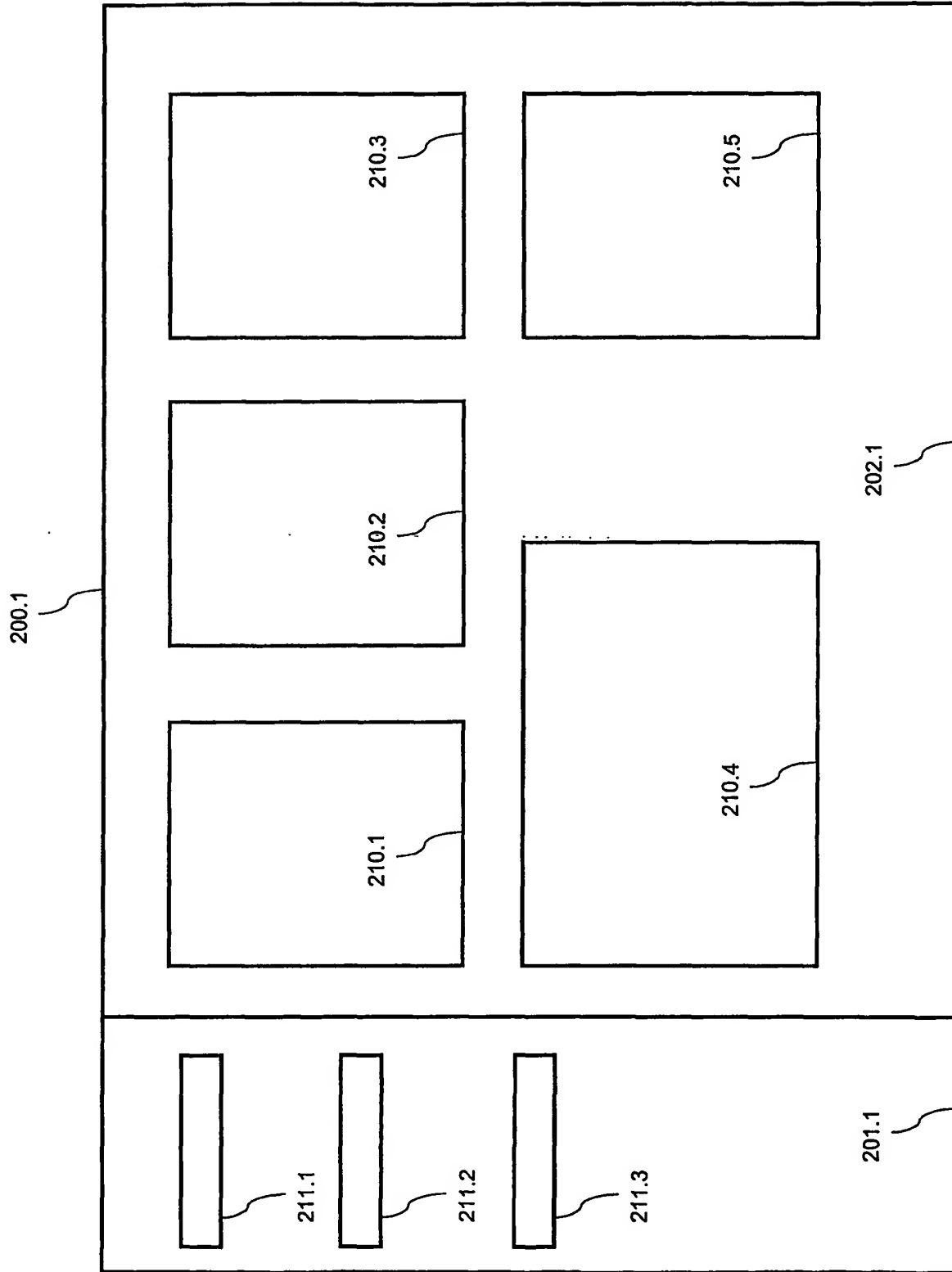


Fig. 2

001 Defroster vent, outside left

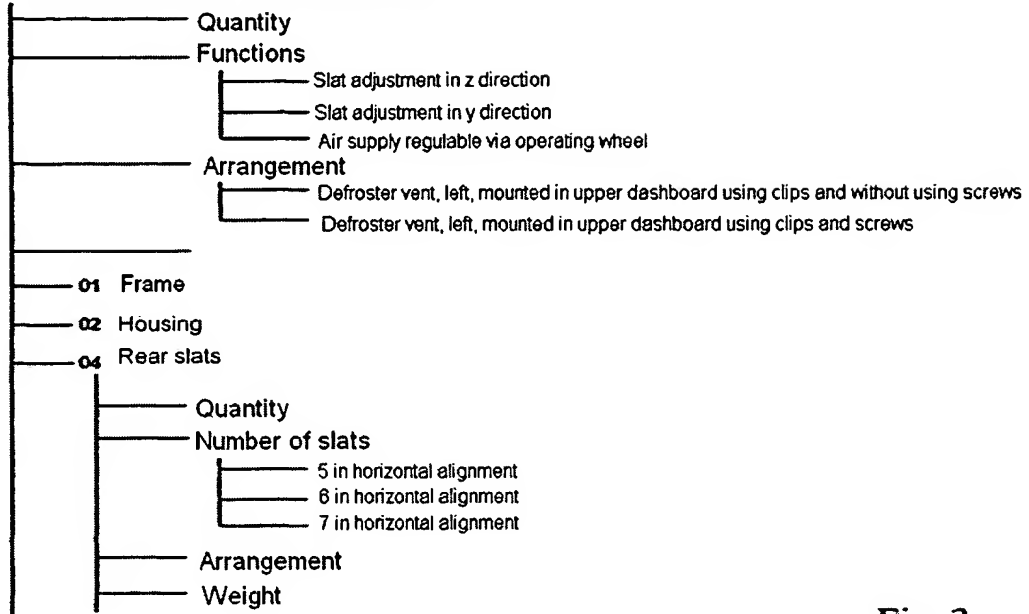


Fig. 3

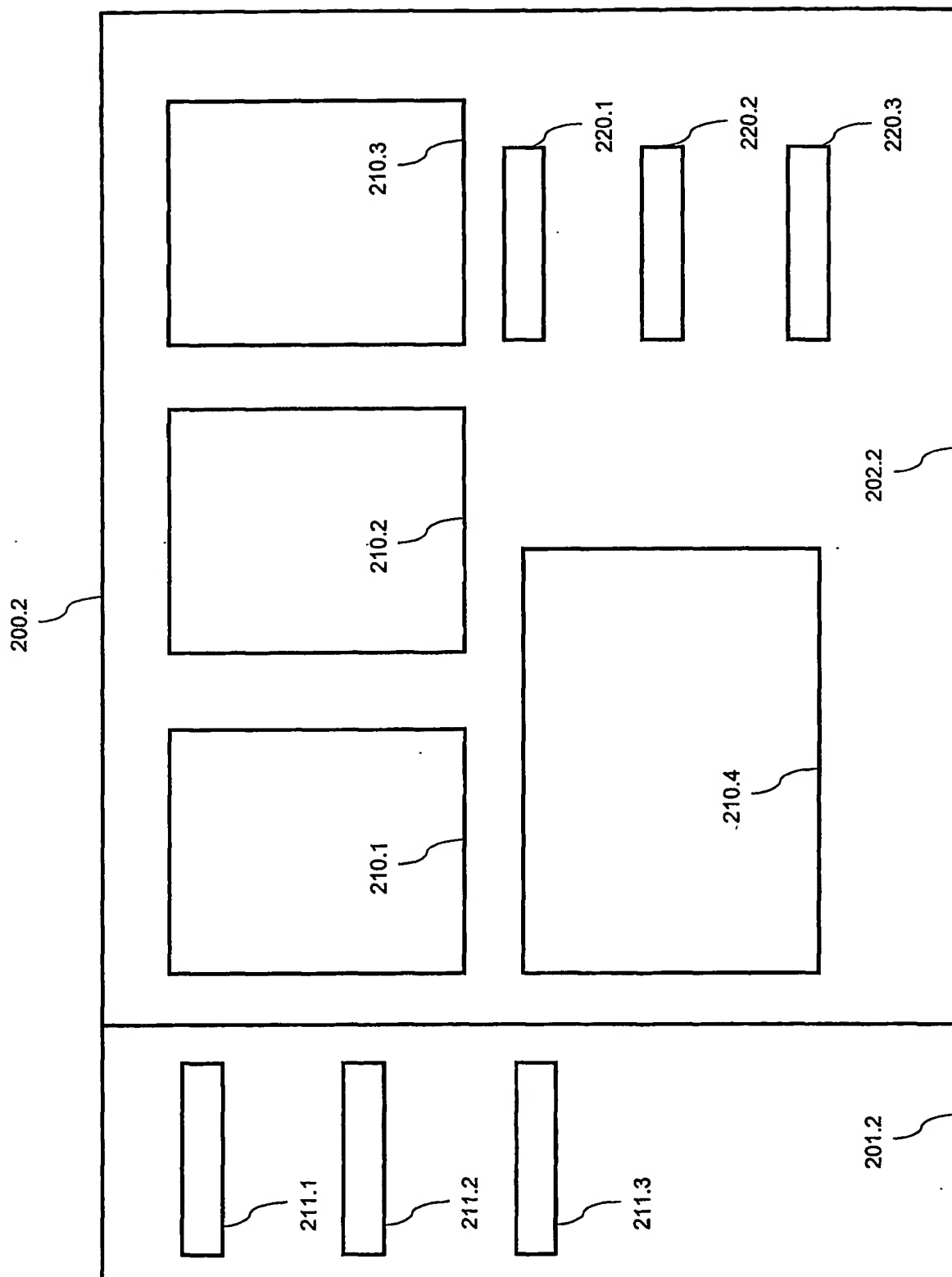


Fig. 4

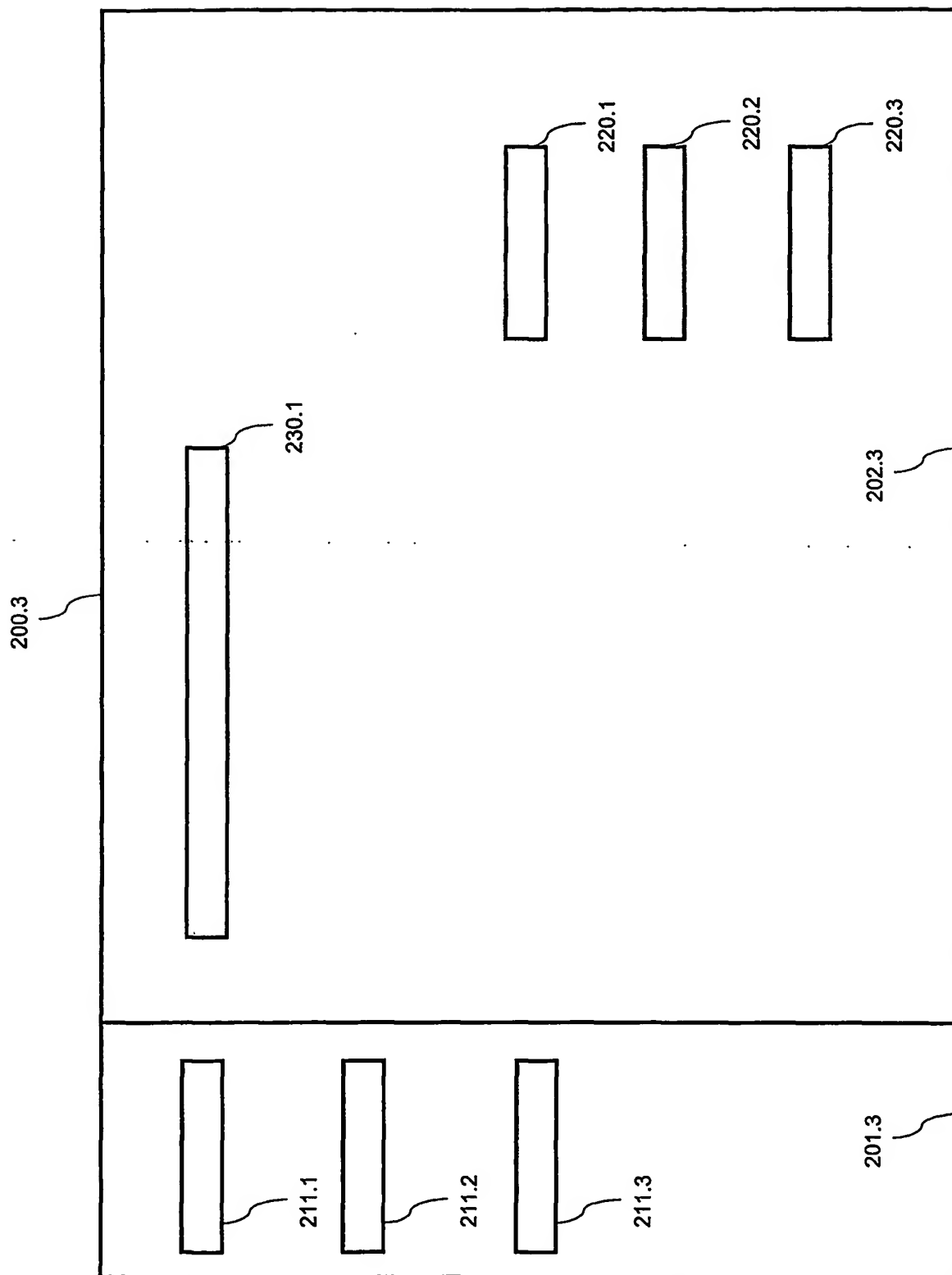


Fig. 5

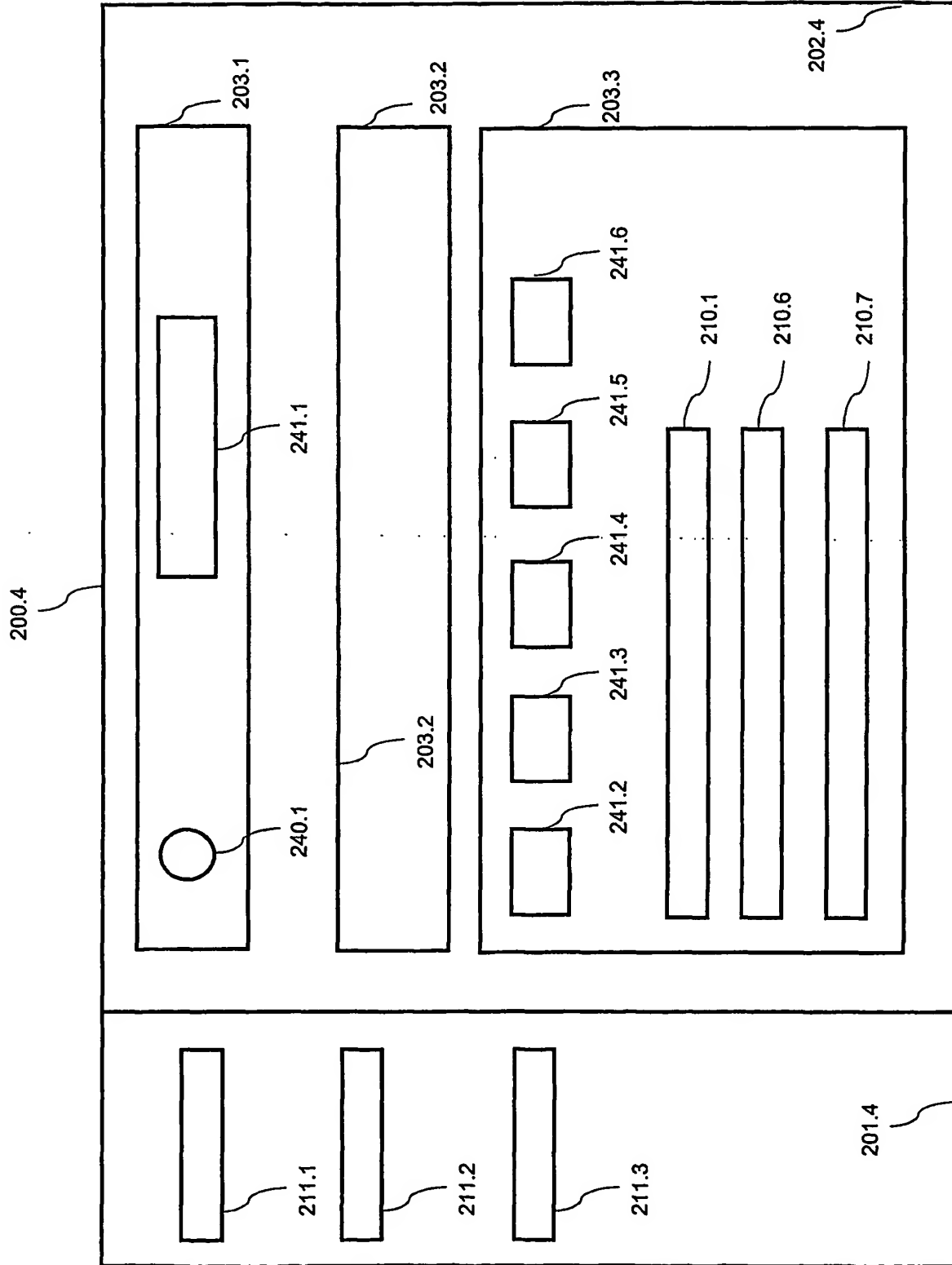


Fig. 6

Calculation	K 1	K 2	K 3	Optimal
Vehicle type	A 1	A 2	A 3	
Supplier	L 1	L 2	L 3	
Number of parts	s1	s2	s3	
Frame	x1.1	x1.2	x1.3	x1.2
Housing	x2.1	x2.2	x2.3	x2.3
Rear slats	x3.1	x3.2	x3.3	x3.3
Front slats	x4.1	x4.2	x4.3	x4.1
Closing valve	x5.1	x5.2	x5.3	x5.3
Operating wheel	x6.1	x6.2	x6.3	x6.2
Electric components	x7.1	x7.2	x7.3	x7.2
Small parts	x8.1	x8.2	x8.3	x8.1
Cost of acquisition	x.1	x.2	x.3	x.4
Assembly	y1.1	y1.2	y1.3	y1.3
Logistics	y2.1	y2.2	y2.3	y2.1
Cost of installation	y.1	y.2	y.3	y.4

Fig. 7

Calculation	K 1	K 2	K 3	Optimal
Vehicle type	A 1	A-2	A 3	
Supplier	L 1	L 2	L 3	
Number of parts	s1	s2	s3	
Cost of materials	u1.1	u1.2	u1.3	u1.1
Cost of manufacturing	u2.1	u2.2	u2.3	u2.2
Cost of tools	u3.1	u3.2	u3.3	u3.3
Rejects	u4.1	u4.2	u4.3	u4.3
Cost of acquisition	u1	u2	u3	u4
Assembly	y1.1	y1.2	y1.3	y1.3
Logistics	y2.1	y2.2	y2.3	y2.1
Cost of installation	z1	z2	z3	z4

Fig. 8